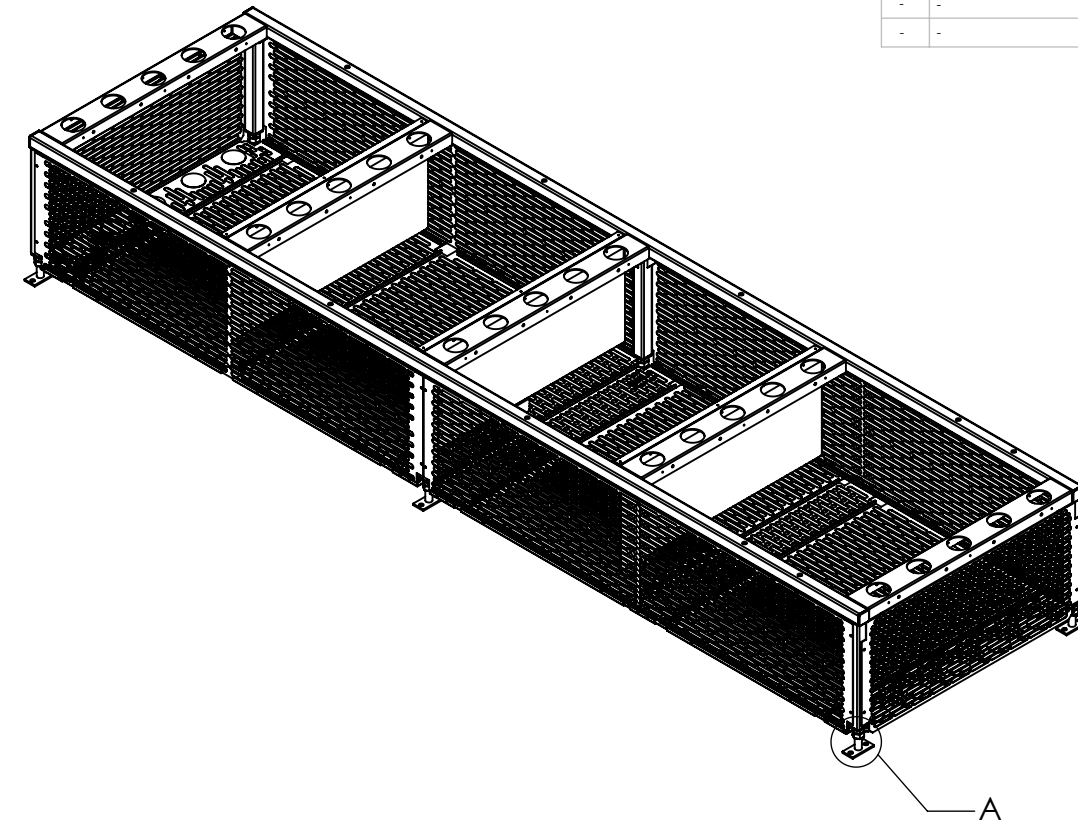
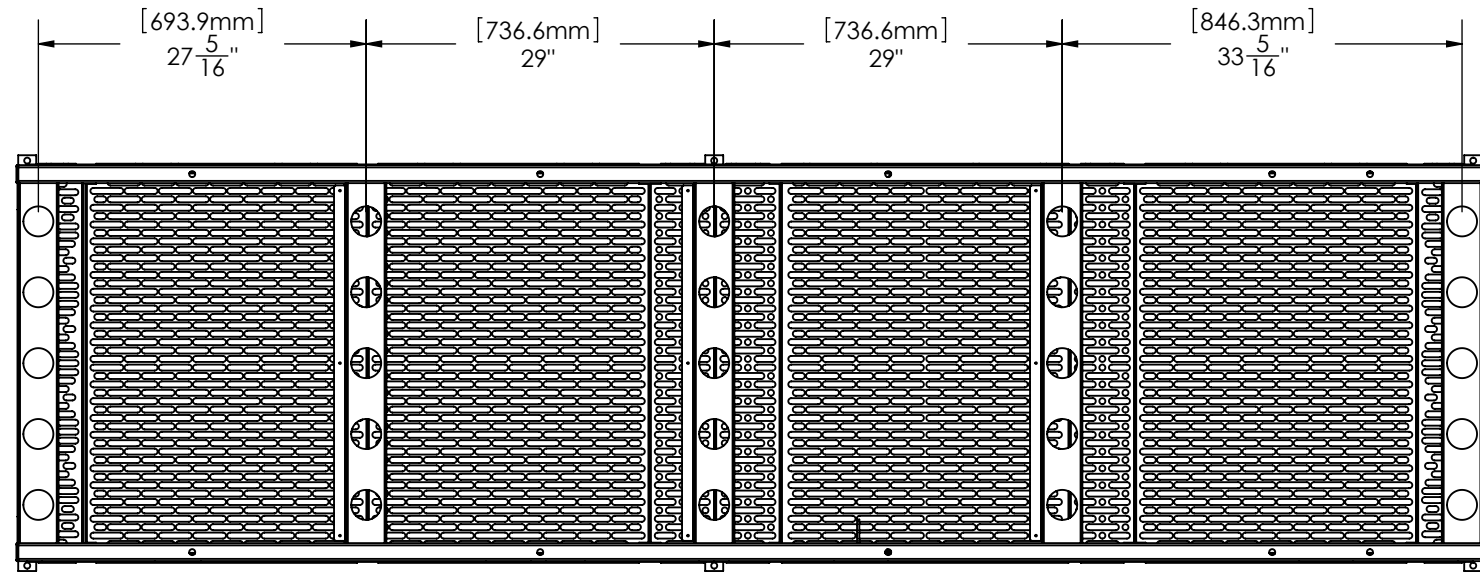
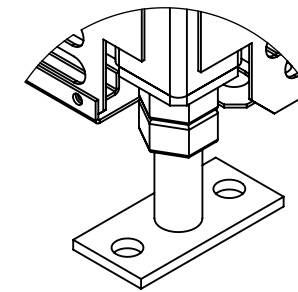
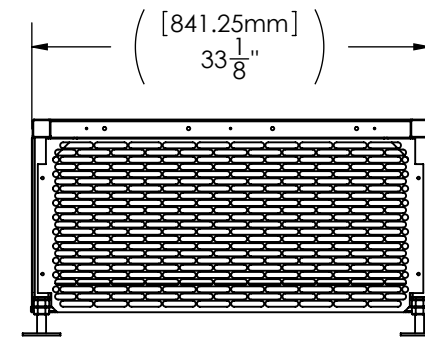
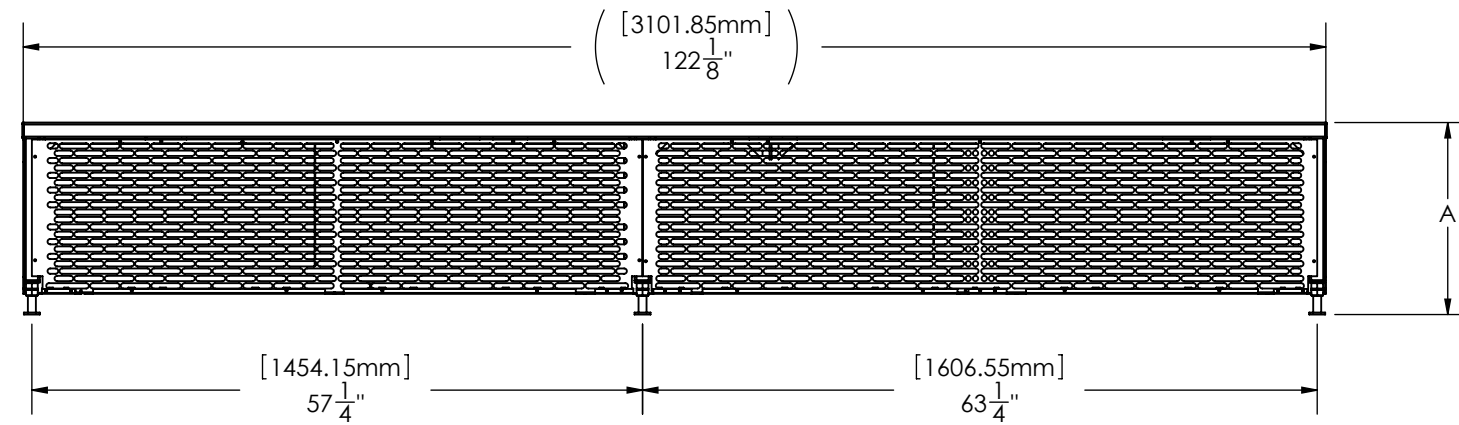


DATE PRINTED: 3/28/2013



REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
-	-	-	-
-	-	-	-

NOTES:



DETAIL A
SCALE 1 : 3

A (HEIGHT)	WELDMENT, PART NUMBER	ASSEMBLY, PART NUMBER
18"	780-100-0086	580-120-0018-18
24"	780-100-0096	580-120-0018-24

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UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES
TOLERANCES:
FRACTIONAL ± 1/8
ANGULAR: ± 0.5° BEND ± 2°
DECIMAL
XXX = ± .010
XX = ± .020
X = ± .030
HOLE DIA. +.003/- .000



BY		DATE
DRAWN	I.Z.	02/16/2010
CHECKED	P.S.	02/16/2010
CNC PROGRAM		

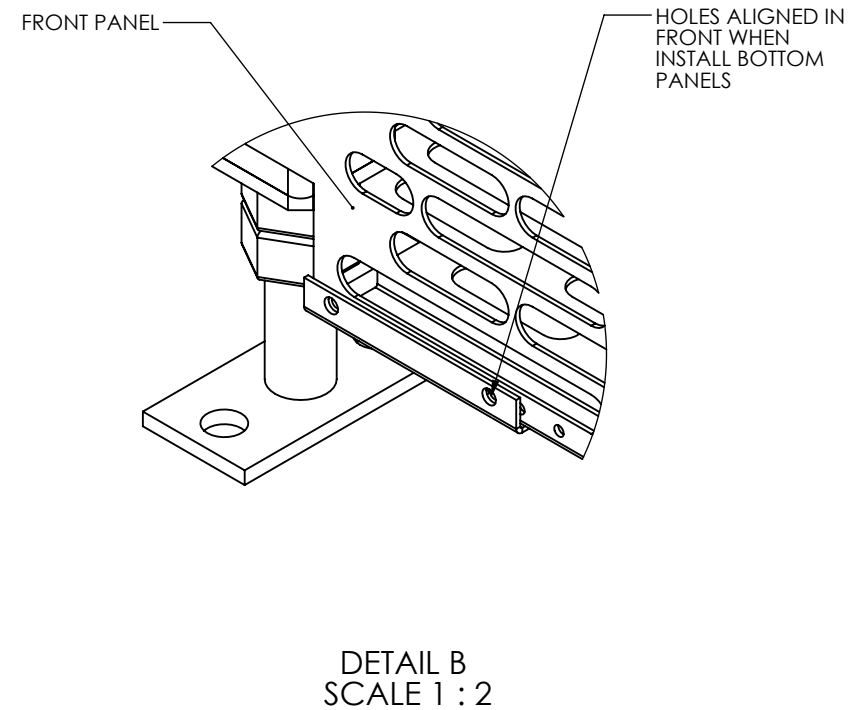
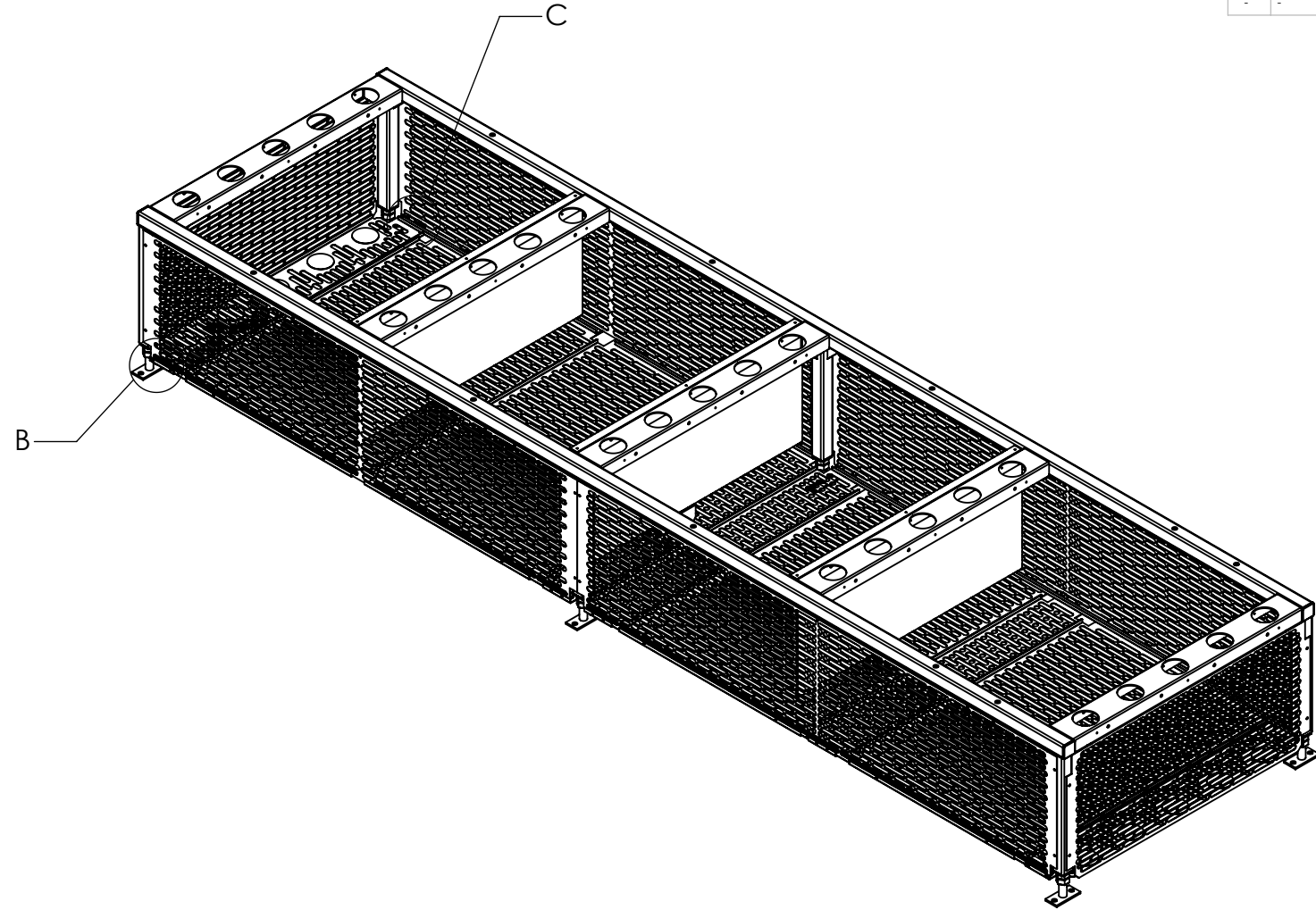
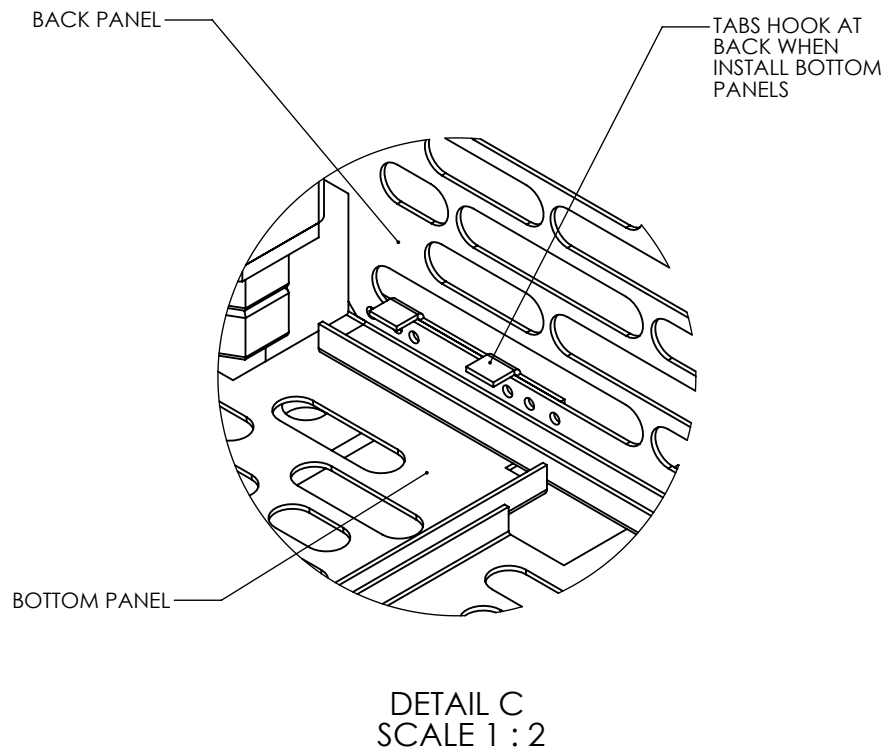
FINISH:	X	
MATERIAL	N/A	THICKNESS N/A

FINAL ASSEMBLY FLOOR STAND, DOWN FLOW, CHILLED WATER COOLING ONLY, 12"-24", 119 TO 136 KW, WITH OSHA GUARD	
PART NAME	SPDF-O-J
SIZE	DWG. NO. SPDF-O-J
BD	N/A
K	
SCALE:	1:20
SHEET	1 OF 2

REV.
SEE TABLE

DATE PRINTED: 3/28/2013

REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
-	-	-	-
-	-	-	-



NOTE

1. PUT FLOOR STAND UPSIDE DOWN. INSTALL SIDE, FRONT AND BACK PANELS;
2. WHEN INSTALL BOTTOM PANELS, HOOK UP THE TABS WITH BACK PANELS
3. ALIGN HOLES ON BOTTOM PANELS WITH FRONT PANEL HOLES. SECURE WITH FASTENERS.

NOTES:

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES
TOLERANCES:
FRACTIONAL $\pm 1/8$
ANGULAR: $\pm 0.5^\circ$ BEND $\pm 2^\circ$
DECIMAL
XXX = $\pm .010$
XX = $\pm .020$
X = $\pm .030$
HOLE DIA. $+.003/-0.000$

THIRD ANGLE PROJECTION



	BY	DATE
DRAWN	I.Z.	02/16/2010
CHECKED	P.S.	02/16/2010
CNC PROGRAM		
FINISH:	X	
MATERIAL	N/A	THICKNESS N/A



FINAL ASSEMBLY
FLOOR STAND, DOWN FLOW, CHILLED WATER COOLING
ONLY, 12'-24", 119 TO 136 KW, WITH OSHA GUARD

PART NAME		SPDF-O-J	
SIZE	DWG. NO.	REV.	SEE TABLE
B	SPDF-O-J		
BD	N/A	K	SCALE: 1:20 SHEET 2 OF 2

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